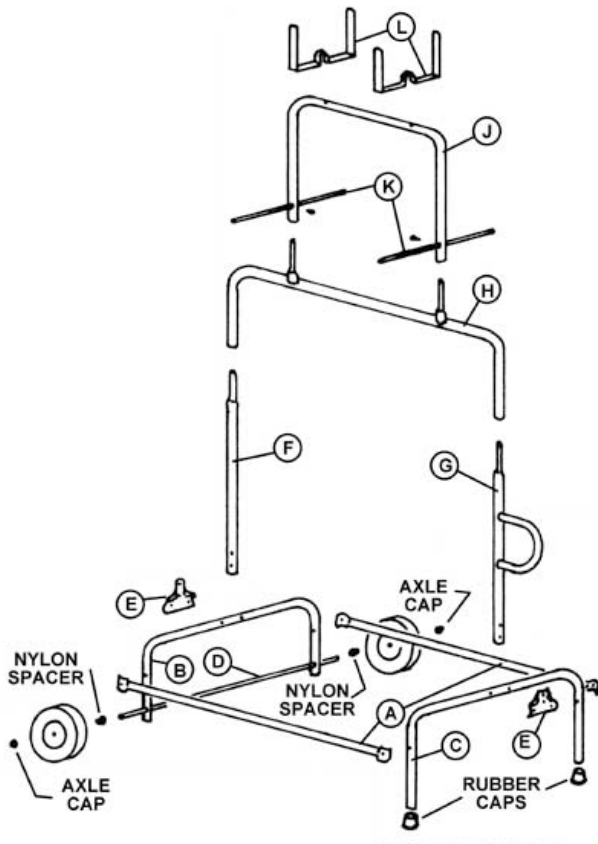


ASSEMBLY INSTRUCTIONS – No. 1043 SPOTLIGHT TIRE DISPLAY

CAUTION: Unpack carefully, making sure not to discard any display parts along with the carton. **READ THROUGH THESE COMPLETE INSTRUCTIONS ONCE BEFORE BEGINNING ASSEMBLY**, then proceed with each step:

- (1) Attach curled ends of Tire Rails (A) to Frames (B) and (C) with long bolts and nuts. **DO NOT TIGHTEN NUTS.**
- (2) Insert Axle (D) through large holes in Frame (B) and place Rubber Caps over ends of Frame (C).



- (3) Fasten a Tee Connector (E) to the outside of each Frame with long bolts and nuts. **DO NOT TIGHTEN NUTS.**
- (4) Fasten Straight Post (F) to the Tee Connector at the axle end of the display, and Handle Post (G – with “D” handle) at the other end. Attach nuts but **DO NOT TIGHTEN.**
- (5) Place Center Frame (H) down over the posts (F & G) as far as it will go. Press the Upper Frame (J) down over the posts on the Center Frame (H) as far as it will go.
- (6) Run Tire Support Tubes (K) through the large holes in the Upper Frame (J) and secure each with a self-tapping screw.
- (7) Attach Tire Retainers (L) to the top of the Upper Frame (J).
- (8) **TIGHTEN ALL FASTENERS.**

- (9) Place a nylon spacer and wheel on each end of the Axle. The protruding side of the wheel hubs must face each other toward the inside of the display, or the axle will seem too short. Apply an axle cap to each end of the axle.

NOTE: For maximum long-term service, we recommend that you oil the wheel bearings occasionally and re-tighten fasteners periodically.

This display will accommodate four “F78” series, or smaller, tires in the lower section. Four “G78” series may also fit, but will probably be too tight for convenient removal. This will vary depending on whether or not tires have been wrapped or stacked under compression during shipment. Use any desired size at top, with both in the same size. **FOR BEST APPEARANCE, KEEP YOUR DISPLAY FULL AT ALL TIMES!**

In case of parts shortages or defects, describe missing or defective part by name and letter as used in these instructions, and report to the manufacturer:

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